

# Work Order ID 59713

Thursday, June 10, 2010 7:36:00 AM



Page 1

Item ID: D412-711-101

Accept



Setup Start



Revision ID:

Stop



Item Name: Replacement Bubble Window

Start Date: 6/10/2010 Start Qty: 1.00



Cust Item ID:

Required Date: 6/17/2010 Req'd Qty: 1.00



Customer:

Reference: Return 2010 / RA110032

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date: 10/06/09

SPC (Y/N):

Date:

Stop



Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

N/A

Rev N/A

100

QC5- Inspect part completeness to step on W/O

0.00



QC

Memo

0.00

Quality Control

Original B36582. Window is still in it's priginal packaging & no scratches were found upon instection.

S1010610

HJ for BG 10/06/10

110

0.00



Thermoform

Memo

0.00

Thermoforming Machine

\*\*Polish off the original batch #\*\*

\*\*Identify the window with the new batch #\*\*

10/06/10

120

QC5- Inspect part completeness to step on W/O

0.00



QC

Memo

0.00

Quality Control

Under  
table & plw  
S1010610

CHL7001

S1010610

(+)

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Page 2

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Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start



QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130  Packaging Packaging	Identify as per dwg & Stock Location: _____  Memo	0.00  0.00		CHG001					
140  QC Quality Control	QC21 - Final Inspection - Work Order Release  Memo	0.00  0.00							 MF 10-6-10